

# SPARE PARTS LIST

MODEL NO. HP1631

ITEM	PART NO.	DESCRIPTION	QTY	NOTE
001	196193-0	KEYLESS DRILL CHUCK	1	
002	417630-4	GRIP BASE	1	
003	152489-9	GRIP 36 COMPLETE	1	
004	265495-6	HEX. BOLT M8X110	1	
005	345280-4	HEX. WASHER	1	
006	266361-0	TAPPING SCREW 4X30	3	
007	450619-9	GEAR HOUSING	1	
008	324223-9	SPINDLE	1	
009	233330-6	COMPRESSION SPRING 16	1	
010	211241-5	BALL BEARING 6202DDW	1	
011	257246-1	RING 19	1	
012	962153-2	RETAINING RING R-35	1	
013	257173-2	RING 12	1	
014	226589-2	HELICAL GEAR 37	1	
015	233938-6	RING SPRING 12	1	
016	216001-0	STEEL BALL 3.5	1	
017	256251-5	PIN 4	1	
018	424112-9	SEAL RING	1	
019	158676-8	GEAR HOUSING COVER COMPLETE	1	
020	417819-4	CHANGE LEVER	1	
021	450621-2	LEVER CASE	1	
022	345944-0	CHANGE PLATE	1	
023	211031-6	BALL BEARING 608LLB	1	
024	241869-5	FAN 55	1	
025	515309-2	ARMATURE ASS'Y 240V	1	
		INC. 23,24,26,27		
026	681636-0	INSULATION WASHER	1	
027	211021-9	BALL BEARING 607LLB	1	
028	421808-3	RUBBER RING 19	1	
029	450620-4	BAFFLE PLATE	1	
030	266415-3	TAPPING SCREW 4X55	2	
031	344871-8	RETAINER	2	
032	417237-6	INSULATION COVER	2	
033	626644-4	FIELD 240V	1	
034	450617-3	MOTOR HOUSING	1	
035	865373-6	HP1631 NAME PLATE	1	
036	158677-6	HANDLE COVER COMPLETE	1	
037	266326-2	TAPPING SCREW 4X18	4	
038	643566-3	BRUSH HOLDER 5X8	2	
039	191998-3	CARBON BRUSH CB-85	1	
040	645267-9	NOISE SUPPRESSOR	1	
041	650586-0	SWITCH DGQ-1104H	1	
042	266326-2	TAPPING SCREW 4X18	2	
043	687124-5	STRAIN RELIEF	1	
044	682502-4	CORD GUARD 8-85	1	
045	665383-1	POWER SUPPLY CORD 1.0-2-2.0	1	
A01	824811-7	PLASTIC CARRYING CASE	1	

# SERVICE DRAWING

MODEL NO. HP1631

